

## Sertifikaat

REPUBLIC OF SOUTH AFRICA

## Certificate

PATENTKANTOOR



REPUBLIC OF SOUTH AFRICA

PATENT OFFICE

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AND INDUSTRY

Hiermee word gesertifiseer dat

This is to certify that

this is a true copy of the provisional specification filed in support of South African Patent Application No. 99/4274 entitled BASE METAL RECOVERY FROM TAILINGS on 1 September 1999.

REC'D 14 NOV 2000

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SUID-AFRIKA

in die Republiek van Suid-Afrika, hierdie  
in the Republic of South Africa, this

20th dag van  
day of

October 2000

*R. Schönba*  
Registrateur van Patente  
Registrar of Patents

REPUBLIC OF SOUTH AFRICA

PATENTS ACT, 1978

*Post datum*  
REGISTRAR OF PATENTS

Official Application No.			Lodging date: Provisional			Acceptance date:		
21	01	994274	22	30 JUNE 1999 1/9/99			47	
International classification			Lodging date: Complete			Granted date:		
51			23					

Full name(s) of applicant(s)/Patentee(s)

71	BILLITON SA LIMITED

Applicant(s) substituted:

Date Registered:


Assignee(s):

Date Registered:

71	

Full name(s) of inventor(s)

72	TREVOR HOWARD TUNLEY and PETER MICHAEL CRAVEN

Priority claimed	Country	Number	Date
Note:	33	NONE	31
Use International	33		31
Abbreviation for Country	33		31

Title of Invention:

54	BASE METAL RECOVERY FROM TAILINGS
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Address of applicant(s)/patentee(s)

6 Hollard Street, Johannesburg, 2001

Address for Service:

74	McCALLUM, RADEMEYER & FREIMOND, Maclyn House, June Avenue, Bordeaux, Randburg • P.O. Box 1130, Randburg 2125		
Patent of Addition No.		Date of any change:	
61			
Fresh Application based on:		Date of any change:	

REPUBLIC OF SOUTH AFRICA  
PATENTS ACT, 1978

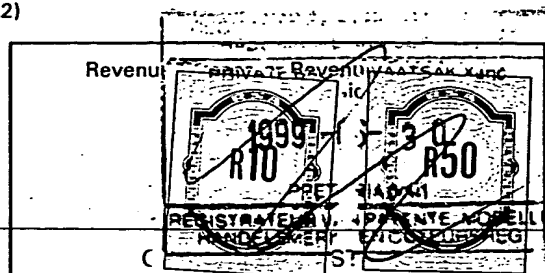
APPLICATION FOR A PATENT AND ACKNOWLEDGEMENT OF  
RECEIPT

(Section 30(1) - Regulation 22)

The grant of a patent is hereby requested by the undermentioned applicant on  
the basis of the present application filed in duplicate

OFFICIAL APPLICATION NO.

21	01	994274
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FULL NAME(S) OF APPLICANT(S)

71	BILLITON SA LIMITED
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ADDRESS(ES) OF APPLICANT(S)

6 Hollard Street, Johannesburg, 2001
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TITLE OF INVENTION

54	BASE METAL RECOVERY FROM TAILINGS
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Priority is claimed as set out on the accompanying Form P2.

The earliest priority claimed is : NONE

This application is a patent of addition to Patent Application No.	21	01	
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This application is a fresh application in terms of section 37 and based on Application No.	21	01	
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THIS APPLICATION IS ACCOMPANIED BY:

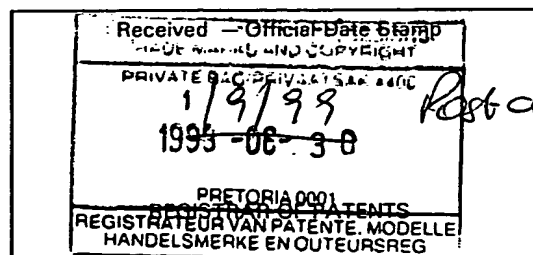
- |                                     |    |  |
|-------------------------------------|----|--|
| <input checked="" type="checkbox"/> | 1  | A single copy of a provisional specification of .....9..... pages    |
| <input type="checkbox"/>            | 2  | Two copies of a complete specification of ..... pages                |
| <input checked="" type="checkbox"/> | 3  | ...1..... sheet of Informal Drawings                                 |
| <input type="checkbox"/>            | 4  | ..... sheets of Formal Drawings                                      |
| <input type="checkbox"/>            | 5  | Publication particulars and abstract (Form P8 in duplicate)          |
| <input type="checkbox"/>            | 6  | A copy of Figure ..... of drawings (if any) for the abstract         |
| <input type="checkbox"/>            | 7  | Assignment of Invention  |
| <input type="checkbox"/>            | 8  | Certified priority document(s) Number(s)                             |
| <input type="checkbox"/>            | 9  | Translation of priority document(s)                                  |
| <input type="checkbox"/>            | 10 | An assignment of priority rights                                     |
| <input type="checkbox"/>            | 11 | A copy of the Form P2 and the specification of SA Patent Application |
| <input type="checkbox"/>            | 12 | A declaration and power of attorney on Form P3                       |
| <input type="checkbox"/>            | 13 | Request for ante-dating on Form P4                                   |
| <input type="checkbox"/>            | 14 | Request for classification on Form P9                                |
| <input checked="" type="checkbox"/> | 15 | Form P2 in duplicate   |

21	01	
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Dated this 30th day of JUNE 1999

  
McCALLUM, RADEMEYER & FREIMOND  
PATENT AGENTS FOR APPLICANT(S)



REPUBLIC OF SOUTH AFRICA  
PATENTS ACT, 1978

## PROVISIONAL SPECIFICATION

(Section 30(1) - Regulation 27)

OFFICIAL APPLICATION NO

21	01	994274
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LODGING DATE

*Post dated*

22	01. 09. 98 <del>30 JUNE 1999</del>
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FULL NAME(S) OF APPLICANT(S)

71	BILLITON SA LIMITED
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FULL NAME(S) OF INVENTOR(S)

72	TREVOR HOWARD TUNLEY and PETER MICHAEL CRAVEN
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TITLE OF INVENTION

54	BASE METAL RECOVERY FROM TAILINGS
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BACKGROUND OF THE INVENTION

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This invention relates to the recovery of base metals from tailings and is more particularly concerned with the oxidation of sulphide minerals in tailings dams or dumps.

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A substantial amount of literature exists relating to the heap leaching of waste rock by natural oxidation through bacterial action. Oxidation of this type requires that air can freely penetrate the rock. This is usually the case for the rock is relatively coarse and the air can easily penetrate into the interior of a pile of rock. The bacteria are then capable of oxidising the sulphide minerals and the base metals may be dissolved by solution percolation through a rock pile.

20

If a tailings dump is formed from material with a fine particle size, for example with a particle size which is less than 100 microns, then the dump is normally naturally compacted and the ability of air to penetrate to the interior of the dump is at best restricted but more generally prevented.

Two publications have addressed the problem of bacterial leaching of tailings with fine particle size, i.e. slime, for the recovery of gold. Reference is made in this regard to:

- 5           1.    Livesey-Goldblatt E. Bacterial leaching of gold, uranium, pyrite bearing compacted mine tailing slime. In: Lawrence RW, Branion RMR, Ebner GH, eds. Fundamental and Applied Biohydrometallurgy. New York: Elsevier, 1986:89-96;
- 10           2.    Lawson EN, Taylor JL, Hulse GA. Biological pre-treatment for the recovery of gold from slime dams. Journal of South African Institute of Mining and Metallurgy, 1990; 90:45-49.

15           In the processes described in the these publications oxidised minerals in the form of soluble iron and sulphate are dissolved. These processes are not however directed to the recovery of base metals.

### SUMMARY OF THE INVENTION

The invention provides a method of recovering base metals from a tailings dump which includes the steps of:

- (a)    aerating a surface layer of the dump;
- (b)    adjusting the pH and the moisture content of the surface layer to provide conditions favourable for bacterial oxidation of sulphide minerals;
- (c)    allowing bacterial oxidation to take place for a controlled period;
- 25       (d)   after the controlled period removing the oxidised surface layer and adding water thereto to form a slurry;

- 5 (e) separating the slurry into solids and a solution; and
- (f) recovering base metals from the solution.

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The aforementioned method lends itself particularly to the recovery of copper from a tailings dump.

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The aeration of the surface layer may be achieved in any appropriate manner for example by agitating or mechanically loosening the surface layer. This may be done by ploughing the surface layer to a required depth which may be of the order of from 0,5 to 1,0 metres.

15

The pH of the surface layer may be adjusted by adding acid e.g. sulphuric acid thereto. The pH may be brought to a level in the range of from 1,3 to 2,0.

The moisture content of the surface layer may be adjusted to a value in the region from 16% to 20% and preferably to a value of the order of 18%.

25

The duration of the controlled period during which bacterial oxidation takes place should be sufficient to ensure that substantially all of the sulphide minerals are oxidised. The duration of this period is dependent on physical conditions and on the nature of minerals. Thus, for example, the duration of the period may be temperature dependent and may also be affected by the depth of the surface

5 layer, the degree of aeration which is achieved and the recovery figure which is being aimed at. Thus the duration of the controlled period may be at least four weeks.

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10 The oxidised surface layer may be removed using any appropriate technique. Thus the oxidised surface layer may be removed mechanically and water may then be added to the surface layer. One may also make use of water jets which are emitted by water guns or the like and which washes the surface layer from the tailings dump. Additional water, or a suitable aqueous solution, may be added to the material which is washed away to form a slurry of a desired  
15 consistency.

The slurry may be agitated.

The base metal in sulphate form in solution may be separated from the slurry. The remaining solids may be washed to ensure effective recovery of the base metal sulphates.

Solids remaining after the separation step may be directed to waste.

25 The desired base metals may be recovered from solution using any appropriate technique such as solvent extraction or ion exchange techniques.



5      BRIEF DESCRIPTION OF THE DRAWING

The invention is further described by way of example with reference to the accompanying drawing which is a flow chart representation of a method of recovering copper from a tailings dump, according to the invention.

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DESCRIPTION OF PREFERRED EMBODIMENT

The accompanying flow chart illustrates a copper recovery process according to the invention.

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The method of the invention applies particularly to the treatment of tailings which result from the grinding of copper ores followed by a flotation process. The tailings are usually pumped into a tailings pile. The particles in the tailings are fine and normally compact automatically to such an extent that penetration of air into the tailings dump is not possible unless such penetration is assisted by external means.

25

In accordance with the invention a tailings pile 10, of the aforementioned kind, is adjusted in a step 12 to have a moisture content in the range of from 16% to 20% and preferably of the order of 18%. Thereafter, in a step 14, a surface layer of the tailings dump is ploughed using mechanical means, to a depth of the

5 order of from 0,5 to 1,0 metres. In this way the surface layer is loosened and aerated. The compaction density is effectively reduced. At the same time dilute sulphuric acid is added to the surface layer to adjust the pH thereof to a value in the range of from 1,3 to 2,0 (step 16). The surface layer may be ploughed  
10 several times to ensure that it has the correct pH and moisture content and to ensure that such values are distributed substantially constantly throughout the surface layer.

Bacterial oxidation of the sulphide minerals in the surface layer is then allowed to take place for a controlled period the duration of which is dependent on a  
15 number of factors including the mineral type and climatic conditions such as the temperature and the rainfall. For example with minerals such as chalcocite or bornite an oxidation period of the order of four weeks may be adequate. A longer period will be required for chalcopyrite. If the temperature of the dump rises due to climatic conditions this is normally regarded as being advantageous for the temperature increase encourages bacterial activity.

The moisture content of the dump may require adjustment, for example by means of sprinklers (step 18), but this step depends on the climate and rainfall or drying of the dump by low humidity conditions.

25 It is apparent that an objective of the invention in this regard is to create

5 favourable conditions for bacterial oxidation of copper minerals in the upper layer of the dump to take place (step 20).

10 After the upper layer has been oxidised to the required extent mechanical equipment is used to remove the oxidised material (step 22). Alternatively water guns or jets can remove the oxidised layer by sluicing or washing the material from the tailings dump. The reclaimed material is conveyed to agitated tanks where water 24, or an alternative suitable aqueous solution, possibly recycled from another part of the process, is added to form a slurry 26.

15 In the tanks copper dissolves into water forming an acid solution of copper sulphate and iron sulphate. In a separation step 28 the slurry is separated into solids and a solution by filtration or decantation techniques. The solids are washed in a step 30 and the liquid is added to the solution obtained by the separation step 28. The solids are then deposited on a new tailings dam (step 32).

The solution is subjected to a copper extraction step 34 using solvent extraction or ion exchange techniques.


25 Once the surface layer has been removed (step 22) in order to form the slurry the fresh upper surface layer of the tailings dump is treated in the described

5 manner to provide aerated material with correct moisture and pH levels to  
establish favourable oxidation conditions. Sufficient oxidised material remains  
in the upper portion of the tailings pile to cause the pile to remain actively  
populated with bacteria.

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10 It has been found that it is important to maintain the moisture content at about  
18% although the content may vary from 16% to 20%. If the dump is too moist  
then air access is not possible. On the other hand if the dump is dry then  
bacterial action cannot take place effectively because migration of bacteria  
throughout the material is difficult.

15 DATED this 30th day of JUNE 1999

  
McCALLUM, RADEMEYER & FREIMOND  
Patent Agents for the Applicant

